

**PRODUCTS WHICH ARE THE SUBJECT OF
PRODUCT APPROVAL SPECIFICATION
GENERAL REQUIREMENTS**

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NO USE RESTRICTION*This is a translation, the French original shall be used in all cases of litigation**Date of translation : 17/10/2003***CONTENTS**

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1.OBJECT

This document completes administrative norme B20 0110 "SUPPLY OF PARTS OR ASSEMBLIES – GENERAL REQUIREMENTS".

It concerns products subjected to heavy wear, difficult to manufacture or with fine adjustment, in cases where the usual documents such as drawings, administrative normes etc. ... are not able to give an adequate definition of the requirements laid down, or when they are not formalised.

In these cases a "Product Approval Specification", called SPA, is drawn up, which characterises a product coming from a defined supplier.

2.APPROVAL PROCESS

It comprises the following stages:

2.1 Communication by the supplier

- Of the exact reference number of the material used,
- Of the tests carried out and the results obtained
- Of the tolerances which it is capable of providing in mass production

2.2 Examination of the proposed product (material, dimensions, appearance, etc ..) and of the supplier's report.**2.3** Rig test, on vehicle, on machine etc for the product, to which it has been previously submitted with favourable examination.**2.4** Establishing the SPA using characteristics of the product which have satisfied the examination (§ 2.2) and tests (§2.3)

The tolerances are set according to the supplier

2.5 Application of the SPA

Official release and issue within the PSA group, as well as to the supplier concerned.

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3.PRODUCT CONFORMITY

The products supplied must conform not only with the requirements of the SPA, but also to those of other documents (normes, administrative normes, drawings ...).

However, in the case where specific values are mentioned in the SPA, these values take precedence over those shown in the other documents.

4.CONNECTION SPA/PRODUCT CONCERNED – CONFIDENTIALITY

The reference number of this administrative norme and that of the SPA are linked with the reference numbers of the other documents defining the product concerned, in order to group together all the requirements concerning it.

The arrangement made in the connection, particularly at drawing level, to keep confidential the name of the supply, to whom any SPA is a specific, as regards the other manufacturers.

5.RECORDS AND REFERENCE DOCUMENTS

5.1.RECORDS

5.1.1.CREATION

- OR : 01/03/1982 – CREATION OF THE NORME

5.1.2.SUBJECT OF THE MODIFICATION

- A: 30/10/1996 – INTRODUCTION TO IDEM (French only)
- B: 12/11/1997 – CORRECTION OF THE VERSION INTRODUCED TO IDEM (French only)

5.2.REFERENCE DOCUMENTS

5.2.1.PSA DOCUMENTS

5.2.1.1.Normes B20 0110

5.2.1.2.Others

5.2.2.EXTERNAL DOCUMENTS

5.3.EQUIVALENT TO:

5.4.CONFORMS TO:

5.5.KEY WORDS